

## Heat and Mass Balance: Case 1 - Start of Life

Stream No.		1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	
Stream Description		Inlet to Slug Catcher	Vapour from Slug Catcher	Slug Catcher Vapour to HP Comp	Liquid from Slug Catcher	Liquid to 1st Stage Sep Preheater	Gas to HP Comp Suction Manifold	Gas to HP Comp Trains	Blanket Gas to Cargo Tanks	Inlet to HP1 Suction Throttling Valve	Inlet to HP1 Suction Scrubber	Gas from HP1 Scrubber	Condensate from HP1 Scrubber	Condensate from HP1 Scrubber LCV	Condensate from HP1 Scrubbers to 2nd Stg Sep	Inlet to HP1 Compressor	Discharge from HP1 Compressor	Outlet from HP1 Discharge Cooler	
Vapour Fraction	---	0.1719	1.0000	1.0000	0.0000	0.0005	1.0000	1.0000	1.0000	1.0000	1.0000	1.0000	0.0000	0.0396	0.0396	1.0000	1.0000	0.9957	
Temperature	°C	40.0	40.0	39.6	40.0	40.0	38.9	38.8	38.8	38.8	38.6	38.5	38.5	38.8	38.8	38.2	123.3	30.0	
Pressure	barg	11.90	11.60	10.60	11.60	9.65	10.60	10.40	10.40	10.40	9.92	9.62	9.62	1.06	1.06	6.82	24.58	23.58	
Mass Flow	kg/h	1840203	188990	188990	825620	825620	196313	195652	661	97826	97826	97826	0	0	0	97826	97826	97826	
Molar Flow	kgmole/h	62398	10736	10736	25831	25831	11015	10978	37	5489	5489	5489	0	0	0	5489	5489	5489	
Molecular Weight	kg/kgmole	29.49	17.60	17.60	31.96	31.96	17.82	17.82	17.82	17.82	17.82	17.82	240.74	240.74	240.74	17.82	17.82	17.82	
Mass Density	kg/m³	80.28	8.72	8.02	933.73	904.12	8.15	8.00	8.00	8.00	7.67	7.46	869.31	313.68	313.68	6.89	14.03	18.35	
Enthalpy	kW	-4502536	-230843	-230843	-2135856	-2135856	-237830	-237029	-801	-118515	-118515	-118515	0	0	0	-118515	-113328	-119707	
<b>Vapor</b>																			
Mass Flow	kg/h	188762	188990	188990		217	196312	195652	661	97826	97826	97826				97826	97826	97400	
Std Gas Flow	SM³/hr	253658	253837	253837		288	260445	259569	877	129785	129785	129785				129785	129785	129227	
Std Gas Flow	MMSCFD	215.0	215.1	215.1		0.2	220.7	220.0	0.7	110.0	110.0	110.0				110.0	110.0	109.5	
Actual Volume Flow	m³/hr	21153.5	21680.9	23554.7		29.2	24100.5	24441.4	82.6	12220.7	12758.0	13119.2				14190.4	6974.0	5330.6	
Molecular Weight	kg/kgmole	17.59	17.60	17.60		17.82	17.82	17.82	17.82	17.82	17.82	17.82				17.82	17.82	17.82	
Mass Density	kg/m³	8.92	8.72	8.02		7.44	8.15	8.00	8.00	8.00	7.67	7.46				6.89	14.03	18.27	
Mass Heat Capacity	kJ/kg-°C	2.271	2.268	2.262		2.248	2.253	2.251	2.251	2.251	2.248	2.246				2.240	2.523	2.329	
Thermal Conductivity	W/m-K	0.036	0.036	0.035		0.035	0.035	0.035	0.035	0.035	0.035	0.035				0.035	0.049	0.035	
Viscosity	cP	0.012	0.012	0.012		0.012	0.012	0.012	0.012	0.012	0.012	0.012				0.012	0.015	0.012	
Compressibility	---	0.978	0.978	0.980		0.981	0.979	0.980	0.980	0.980	0.980	0.981				0.982	0.986	0.952	
C <sub>p</sub> /C <sub>v</sub>	---	1.311	1.310	1.307		1.301	1.305	1.304	1.304	1.304	1.303	1.302				1.300	1.272	1.357	
Enthalpy	kW	-230598	-230843	-230843		-264	-237826	-237029	-801	-118515	-118515	-118515				-118515	-113328	-117843	
<b>Total Liquid Phase</b>																			
Mass Flow	kg/h	1651441			825620	825403	1						0	0	0			426	
Actual Volume Flow	m³/h	1768.7			884.2	884.0	0.0						0.0	0.0	0.0			0.4	
Std Liq Flow	barrel/d	246156			123050	122965	0						0	0	0			63	
Mass Density	kg/m³	933.7			933.7	933.8	997.1						869.3	870.0	870.0			1003.4	
Mass Heat Capacity	kJ/kg-°C	3.055			3.055	3.055	4.177						1.790	1.784	1.784			4.167	
Thermal Conductivity	W/m-K	0.309			0.309	0.310	0.630						0.144	0.147	0.147			0.615	
Viscosity	cP	116.067			116.188	115.932	0.665						4.329	4.632	4.632			0.802	
Enthalpy	kW	-4271939			-2135856	-2135592	-5						0	0	0			-1865	
<b>HC Liquid Phase</b>																			
Mass Flow	kg/h	777881			388857	388638							0	0	0			1	
Actual Volume Flow	m³/h	892.0			445.9	445.6							0.0	0.0	0.0			0.0	
Std Liq Flow	barrel/d	131847			65905	65860							0	0	0			0	
Mass Density	kg/m³	872.1			872.1	872.2							869.3	870.0	870.0			786.2	
Mass Heat Capacity	kJ/kg-°C	1.795			1.794	1.793							1.790	1.784	1.784			2.039	
Thermal Conductivity	W/m-K	0.144			0.144	0.145							0.144	0.147	0.147			0.120	
Viscosity	cP	20.350			20.350	20.310							4.329	4.632	4.632			0.928	
Surface Tension	dyne/cm	26.00			26.00	26.23							26.01	26.97	26.97			19.35	
Enthalpy	kW	-448251			-224066	-223812							0	0	0			-1	
<b>Aqueous Phase</b>																			
Mass Flow	kg/h	873560			436763	436765	1											425	
Actual Volume Flow	m³/h	876.7			438.4	438.4	0.0											0.4	
Std Liq Flow	barrel/d	129939			64968	64968	0											63	
Mass Density	kg/m³	996.4			996.4	996.3	997.1											1004.3	
Mass Heat Capacity	kJ/kg-°C	4.177			4.177	4.177	4.177											4.173	
Thermal Conductivity	W/m-K	0.632			0.631	0.632	0.630											0.618	
Viscosity	cP	0.651			0.652	0.651	0.665											0.797	
Surface Tension	dyne/cm	69.49			69.50	69.48	69.68											71.23	
Enthalpy	kW	-3823688			-1911789	-1911780	-5											-1864	
<b>Composition</b>																			
Water	Mol %	77.813	0.585	0.585	93.861	93.861	0.602	0.602	0.602	0.602	0.602	0.602	99.999	99.999	99.999	0.602	0.602	0.602	
Carbon Dioxide	Mol %	0.032	0.174	0.174	0.002	0.002	0.178	0.178	0.178	0.178	0.178	0.178	0.001	0.001	0.001	0.178	0.178	0.178	
Nitrogen	Mol %	0.034	0.197	0.197	0.000	0.000	0.194	0.194	0.194	0.194	0.194	0.194	0.000	0.000	0.000	0.194	0.194	0.194	
Hydrogen Sulphide	Mol %	0.003	0.013	0.013	0.000	0.000	0.014	0.014	0.014	0.014	0.014	0.014	0.000	0.000	0.000	0.014	0.014	0.014	
Methane	Mol %	16.224	93.028	93.028	0.263	0.263	92.451	92.451	92.451	92.451	92.451	92.451	0.000	0.000	0.000	92.451	92.451	92.451	
Ethane	Mol %	0.646	3.521	3.521	0.049	0.049	3.639	3.639	3.639	3.639	3.639	3.639	0.000	0.000	0.000	3.639	3.639	3.639	
Propane	Mol %	0.263	1.258	1.258	0.057	0.057	1.391	1.391	1.391	1.391	1.391	1.391	0.000	0.000	0.000	1.391	1.391	1.391	
i-Butane	Mol %	0.077	0.295	0.295	0.031	0.031	0.349	0.349	0.349	0.349	0.349	0.349	0.000	0.000	0.000	0.349	0.349	0.349	
n-Butane	Mol %	0.136	0.460	0.460	0.068	0.068	0.561	0.561	0.561	0.561	0.561	0.561	0.000	0.000	0.000	0.561	0.561	0.561	
i-Pentane	Mol %	0.063	0.135	0.135	0.048	0.048	0.178	0.178	0.178	0.178	0.178	0.178	0.000	0.000	0.000	0.178	0.178	0.178	
n-Pentane	Mol %	0.076	0.137	0.137	0.064	0.064	0.185	0.185	0.185	0.185	0.185	0.185	0.000	0.000	0.000	0.185	0.185	0.185	
n-Hexane	Mol %	0.114	0.086	0.086	0.120	0.120	0.123	0.123	0.123	0.123	0.123	0.123	0.000	0.000	0.000	0.123	0.123	0.123	
Benzene (Note 2)	Mol %	0.011	0.007	0.007	0.012	0.012	0.011	0.011	0.011	0.011	0.011	0.011	0.000	0.000	0.000	0.011	0.011	0.011	
Toluene (Note 2)	Mol %	0.027	0.006	0.006	0.031	0.031	0.008	0.008	0.008	0.008	0.008	0.008	0.000	0.000	0.000	0.008	0.008	0.008	
p-Xylene (Note 2)	Mol %	0.034	0.002	0.002	0.041	0.041	0.002	0.002	0.002	0.002	0.002	0.002	0.000	0.000	0.000	0.002	0.002	0.002	
E-Benzene (Note 2)	Mol %	0.005	0.000	0.000	0.006	0.006	0.000	0.000	0.000	0.000	0.000	0.000	0.000	0.000	0.000	0.000	0.000	0.000	
n-Heptane	Mol %	0.216	0.060	0.060	0.249	0.249	0.080	0.080	0.080	0.080	0.080	0.080	0.000	0.000	0.000	0.080	0.080	0.080	
n-Octane	Mol %	0.248	0.024	0.024	0.294	0.294	0.026	0.026	0.026	0.026	0.026	0.026	0.000	0.000	0.000	0.026	0.026	0.026	
n-Nonane	Mol %	0.164	0.006	0.006	0.197	0.197	0.006	0.006	0.006	0.006	0.006	0.006	0.000	0.000	0.000	0.006	0.006	0.006	
n-Decane	Mol %	0.200	0.003	0.003															